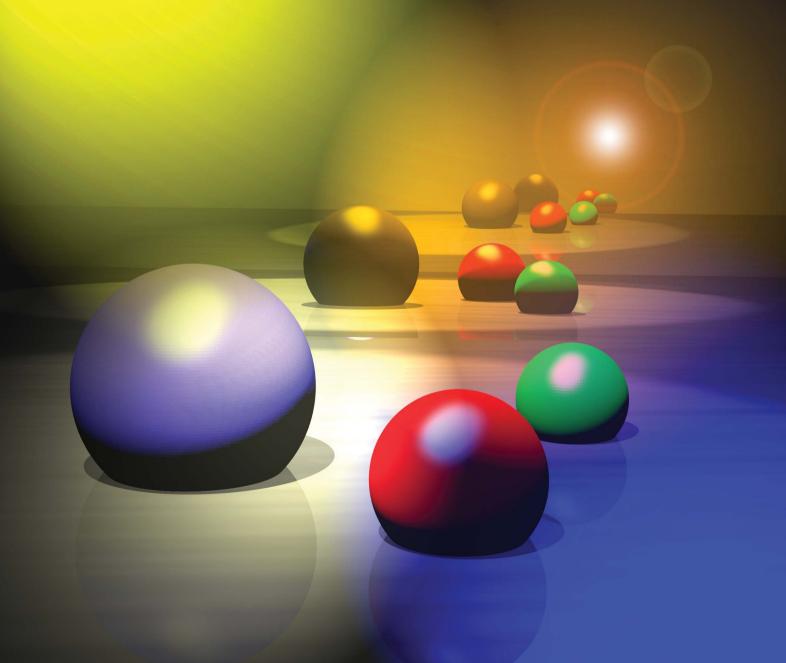
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From adhesion to wetting of a soft particle

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Thomas Salez, Michael Benzaquen and Élie Raphaël

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Using a thermodynamical approach, we calculate the deformation of a spherical elastic particle placed on a rigid substrate, under zero external load, and including an ingredient of importance in soft matter: the interfacial tension of the cap. In a first part, we limit the study to small deformation. In contrast with previous studies, we obtain an expression for the energy that precisely contains the JKR and Young–Dupré asymptotic regimes, and which establishes a continuous bridge between them. In the second part, we consider the large deformation case, which is relevant for future comparison with numerical simulations and experiments on very soft materials. Using a fruitful analogy with fracture mechanics, we derive the exact energy of the problem and thus obtain the equilibrium state for any given choice of physical parameters.

Introduction

Since the seminal studies of Hertz, 1,2 Johnson, Kendall and Roberts (JKR),³ and Derjaguin, Muller and Toporov (DMT),⁴ the contact of adhesive elastic solids has been widely studied.5-7 This area of research is of tremendous importance: the range of application now spreads from biology to engineering, as shown by the recent developments on latex particles,8 biological cells,9,10 or micro-patterned substrates11 for instance. Extensions of the JKR theory to large deformation have been obtained, and the JKR-DMT transition has been clarified: see for instance Maugis' book6 for an interesting historical review on the topic. In the Boussinesq problem of an infinite elastic half-space indented by a rigid sphere, exact theories have been proposed12 using Sneddon theorems.13 The dual problem of an elastic sphere on a rigid substrate has been studied as well in symmetric compression.¹⁴ In a similar way, wetting properties have been the subject of abundant literature. 15-17 Wetting on elastic substrates has been intensely studied18-21 and electrowetting22,23 now allows precise control of the wetting properties of a soft material.

In the present article, we thermodynamically calculate the shape of a spherical elastic particle on a single rigid substrate (see Fig. 1), under zero external load, and we include an ingredient of importance in soft matter: \$\frac{8}{2}4.25\$ the interfacial tension of the cap, that was neglected in the JKR theory although capillary adhesion was taken into account. This supplementary ingredient allows one to draw a bridge between adhesion and wetting for any soft object. In a first part, we limit the study to small deformation. In previous static \$\frac{8}{2}4\$ and dynamic \$\frac{2}{5}\$ studies, the choice was made on obtaining proper scalings rather than the two exact asymptotic behaviours, namely the Young–Dupré and JKR theories. This choice was valid in view of the spherical shape assumption, which is only approximate near the edges of contact. 6 However, these attempts remain

Laboratoire de Physico-Chimie Théorique, UMR CNRS Gulliver 7083, ESPCI, Paris, France

at the level of scaling and thus do not allow for quantitative description of experiments and numerical simulations. Here, in contrast, we build up an expression for the energy at small deformation which precisely contains the JKR and Young–Dupré asymptotic regimes, thus establishing a continuous crossover between them. We stress that the main hypothesis underlying this new analysis is that the spherical shape is a good approximation when it comes to calculating the capillary energetic contribution of the external cap, but not for the elastic contribution itself for which we keep the exact JKR expression. In a second part, we consider the large deformation case. Using a fruitful analogy with fracture mechanics, as developed by Maugis for the dual Boussinesq problem, ¹² we obtain for the first time the exact energy and the equilibrium shape for any given choice of physical parameters.

We consider a soft spherical elastic particle of initial radius R_0 that is deposited onto a rigid substrate (see Fig. 1). Adhesion forces tend to increase the particle–substrate contact area, while the particle–vapour surface tension and bulk elasticity limit

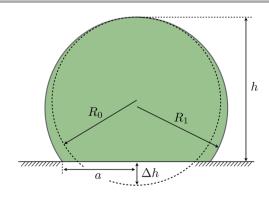


Fig. 1 Schematic of a soft spherical particle of initial radius R_0 (dashed line) deposited onto a rigid substrate. After capillary spreading, the deformed state is characterized by the radius R_1 of the external spherical cap. Note that this simple picture does not account for the actual deformation of the particle at the edges of the contact zone.⁶

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this process. In order to estimate the contribution of the particle–vapour surface tension, we assume that the equilibrium shape can be described as a spherical cap with radius R_1 . Incompressibility imposes

$$R_1 = \frac{4R_0^3}{3h^2} + \frac{h}{3}.\tag{1}$$

In addition, due to spherical geometry, the contact radius a is given by

$$a = \sqrt{2R_1h - h^2}. (2)$$

Finally, we introduce the deformation depth Δh :

$$\Delta h = 2R_0 - h,\tag{3}$$

as a unique variable.

1 Model at small deformation

In this first part, we present the Tenso-Elastic-Adhesive (TEA) model at small deformation: $\Delta h \ll R_0$. Then, we obtain the analytical solution and compare it to the JKR and Young–Dupré asymptotic regimes. Finally, we retrieve the results thanks to a fruitful analogy with fracture mechanics¹² and compare them to previous expressions.^{8,24}

Going beyond the JKR theory, we wish to include the contribution of the surface tension of the external spherical cap. Therefore, we calculate the total TEA energy under zero external load:

$$U_{\text{TEA}} = U_{\text{ad}} + U_{\text{el}} + U_{\text{s}}, \tag{4}$$

where $U_{\rm ad}$, $U_{\rm s}$, and $U_{\rm el}$ are the adhesive, tensile and elastic energetic contributions at small deformation, respectively. According to the JKR theory,³ the elastic energy at small deformation, and under zero external load, equals

$$U_{\rm el} = \frac{1}{15} K R_0^{-2} a^5, (5)$$

with the rigidity†

$$K = \frac{4}{3} \frac{E}{1 - v^2},\tag{6}$$

where E is the Young's modulus, and ν the Poisson ratio. Eqn (5) corresponds to a restoring energy that causes a resistance to the deformation. Using eqn (1)–(3), and developing eqn (5) at the lowest order in $\Delta h/R_0$, leads to:

$$U_{\rm el} \approx \frac{4\sqrt{2}}{15} K R_0^{1/2} \Delta h^{5/2}.$$
 (7)

The adhesive energy is given by

$$U_{\rm ad} = -\pi W a^2, \tag{8}$$

where *W* is the thermodynamical work of adhesion between the spherical particle (P) and the solid substrate (S), in the ambient vapor (V):

$$W = \gamma + \gamma_{SV} - \gamma_{PS}, \tag{9}$$

with the notation $\gamma = \gamma_{PV}$. Note that it is straightforward in the spherical case to recover eqn (8) – that depends only on the area of contact – by integrating all the volumic van der Waals interactions between the two considered bodies. ²⁶ Eqn (8) expresses the fact that a positive adhesive work tends to deform the particle, by spreading. Using eqn (1)–(3) and (8) and removing the additional constant term gives

$$U_{\rm ad} \approx -2\pi W R_0 \Delta h,\tag{10}$$

at the lowest order in $\Delta h/R_0$. As in the case of elasticity (see eqn (5)), surface tension acts as the restoring energy:

$$U_{\rm s} = \pi \gamma (a^2 + 2R_1 h) \tag{11a}$$

$$U_{\rm s} = 2\pi\gamma \left(a^2 + \frac{h^2}{2}\right),\tag{11b}$$

according to eqn (2), where we recognize the total surface of a spherical cap (see Fig. 1). Note that we do not count twice the particle-substrate interaction since, according to eqn (8), (9) and (11a) we have

$$U_{\rm ad} + U_{\rm s} = \pi a^2 (\gamma_{\rm PS} - \gamma_{\rm SV}) + 2\pi \gamma R_1 h, \tag{12}$$

where the first term is the energetic cost of replacing the solidvapor interface by the particle-substrate interface, through capillary adhesion, and the second term is the surface energy of the external spherical cap. Using eqn (1)–(3), and developing eqn (11a) at the lowest order in $\Delta h/R_0$, leads to

$$U_{\rm s} \approx \pi \gamma \Delta h^2 \tag{13}$$

As introduced in eqn (4), the TEA energy is the sum of eqn (7), (10) and (13):

$$U_{\text{TEA}} \approx -2\pi W R_0 \Delta h + \pi \gamma \Delta h^2 + \frac{4\sqrt{2}}{15} K R_0^{1/2} \Delta h^{5/2},$$
 (14)

at the lowest order in $\Delta h/R_0$. Then, let us introduce the dimensionless quantities:

$$X = \frac{\gamma}{W} \tag{15a}$$

$$Y = \frac{\Delta h}{2R_0} \tag{15b}$$

$$Z = \frac{KR_0}{4W} \tag{15c}$$

$$\tilde{U}_{\text{TEA}} = \frac{U_{\text{TEA}}}{2\pi W R_0^2}.$$
 (15d)

[†] In previous studies, 8,24 the rigidity was defined as $K = \frac{E}{1 - v^2} = \frac{2G}{1 - v}$.

[‡] There is a 16/21 factor in comparison with the developed elastic energy in previous studies.^{8,24} It is due to the use of the spherical connection $\Delta h(a)$, obtained from eqn (1)–(3) in the elastic energy from the dual Boussinesq problem, instead of the real Boussinesq connection,⁶ and to a different but self-consistent definition of the rigidity K (see the previous footnote).

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Finally, dividing eqn (14) by $2\pi W R_0^2$, one gets the dimensionless expression of the total energy:

$$\tilde{U}_{\text{TEA}} \approx -2Y + 2XY^2 + \frac{64}{15\pi}ZY^{5/2},$$
 (16)

at the lowest order in *Y* that contains all the ingredients of the model (through *X* and *Z*).

The Young–Dupré regime corresponds to a non-elastic particle. Therefore, in order to study this limit, we set Z=0 in eqn (16) according to eqn (15c). At constant temperature and volume, the thermodynamical equilibrium is reached when \tilde{U}_{TEA} is minimal with respect to Y. Then, minimizing eqn (16) with respect to Y leads to the solution

$$Y_{\rm YD}^* = \frac{1}{2X}. (17)$$

Note that the necessary condition $Y_{YD}^* < 1$ is ensured, since one has X > 1/2 in partial wetting. Using eqn (9), (15a) and (15b), one then obtains

$$\frac{\Delta h_{\rm YD}^*}{R_0} = 1 + \frac{\gamma_{\rm SV} - \gamma_{\rm PS}}{\gamma}.$$
 (18)

The cosine of the equilibrium contact angle θ^* at small deformation is thus given by

$$\cos \theta^* \approx \frac{\Delta h_{\rm YD}^*}{R_0} - 1 \tag{19a}$$

$$\cos\theta^* = \frac{\gamma_{SV} - \gamma_{PS}}{\gamma},\tag{19b}$$

which corresponds to the Young-Dupré law.16

As already mentioned in the introduction of this article, the JKR theory neglects the interfacial tension γ of the particle in the considered atmosphere. Therefore, in order to study this limit, we set X=0 in eqn (16) according to eqn (15a). Minimizing eqn (16) with respect to Y leads to the solution

$$Y_{\rm JKR}^* = \left(\frac{3\pi}{16Z}\right)^{2/3}. (20)$$

Note that the necessary condition $Y_{JKR}^* < 1$ is ensured as soon as $Z > 3\pi/16$. Finally, using eqn (1)–(3), (15b), (15c) and (20) one finds the JKR contact radius:

$$a_{\rm JKR} = \left(\frac{6\pi W R_0^2}{K}\right)^{1/3},$$
 (21)

which is precisely § the JKR contact radius under zero external load. $^{\rm 3}$

Let us now consider the general case with finite X and Z. The thermodynamical equilibrium is reached when \tilde{U}_{TEA} is minimal

with respect to Y, which corresponds to a cubic equation. Its positive real solution Y^* is given by

$$\frac{Y^*}{Y_{\text{YD}}^*} = \beta \left[\sqrt[3]{r + \sqrt{r^2 + q^3}} + \sqrt[3]{r - \sqrt{r^2 + q^3}} - \frac{\beta}{3} \right]^2, \quad (22a)$$

where for clarity we have introduced the auxiliary variables:

$$\beta = \frac{Y_{\text{JKR}}^*}{Y_{\text{YD}}^*} = \left(\frac{9\pi^2}{32}\right)^{1/3} \frac{X}{Z^{2/3}}$$
 (23a)

$$q = -\left(\frac{\beta}{3}\right)^2 \tag{23b}$$

$$r = \frac{1}{2} - \left(\frac{\beta}{3}\right)^3$$
. (23c)

From eqn (22a), one can plot the normalised solution as a function of the *unique* variable $\beta \propto XZ^{-2/3}$, as shown in Fig. 2. The TEA solution always leads to a smaller deformation than the single JKR or Young–Dupré one due to the additional restoring energy. Moreover, we observe a smooth transition between the JKR and Young–Dupré asymptotic regimes, the governing model being the one leading to the smaller deformation. This fundamental crossover should be experimentally observable when Y_{JKR}^* that is for $\gamma^3 \approx WK^2R_0^2$, within a one order of magnitude typical range, as long as the deformation remains small for the previous calculation to be valid. Note that if $\Delta h \ll R_0$ is no longer satisfied, one will need a large deformation model.

To conclude this part on small deformation, we recall the analogy with fracture mechanics that was originally developed by Maugis for the dual Boussinesq problem. Then, we show that it gives back the correct elastic energy for our system at small deformation, and we explain the difference with the elastic energy obtained in previous studies. In the Boussinesq canonical example, a Hookean elastic infinite half-space is indented by a rigid sphere in the presence of capillary adhesion and without surface tension of the external cap. In the field of fracture mechanics, it is well known that the elastic energy is fully

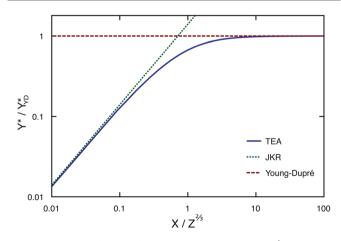


Fig. 2 Normalized solution of the TEA model to the Young–Dupré one, from eqn (22a). For comparison, we plotted the Young–Dupré (Z=0) and JKR (X=0) regimes at small deformation, according to eqn (17) and (20). The definitions of the dimensionless variables X, Y and Z are given in eqn (15a), (15b) and (15c).

[§] Removing the surface tension term in the developed total energy in previous work,²⁴ and looking for equilibrium, does not give back the exact JKR radius of eqn (21) due to the 16/21 factor in the elastic term (see the previous footnote). This is fully understood since the JKR theory is incompatible with an imposed spherical shape, thus this previous study²⁴ was limited to scaling only by construction.

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released during the fracture process. Therefore, by analogy, the equilibrium between adhesion and elasticity is reached when the work of adhesion W balances the fracture energy release rate \mathcal{G} :

$$W = \mathscr{G} \tag{24a}$$

$$W = \frac{a^3 K}{6\pi R_0^2},$$
 (24b)

where we wrote the expression of \mathscr{G} at small deformation and under zero external load. As one can immediately see, this gives back the JKR contact radius of eqn (21), which validates the analogy with fracture mechanics. Furthermore, eqn (24b) is similar to a force balance. Let us integrate the two sides over the contact area, in order to obtain the elastico-adhesive energy. The adhesive term in eqn (24b) gives, with appropriate sign

$$U_{\rm ad} = -\int_{\Sigma_{\rm contact}} d\Sigma W, \tag{25}$$

where we retrieve precisely eqn (8). The elastic term in eqn (24b) gives, with appropriate sign

$$U_{\rm el} = \int_{\Sigma_{\rm contract}} \mathrm{d}\Sigma \, \mathscr{G},\tag{26}$$

where we retrieve precisely eqn (5), and thus eqn (7) at small deformation.

For comparison, the elastic energy can also be evaluated using the fundamental Hookean energy:²⁷

$$U_{\rm el} = \frac{1}{2} \int_{V} \mathrm{d}V \sigma_{ij} \varepsilon_{ij} \tag{27a}$$

$$U_{\rm el} = \frac{1}{2} \oint_{\Sigma} \mathrm{d}\Sigma \, \sigma_{ij} u_i n_j, \tag{27b}$$

where V and Σ are the volume and surface before deformation, σ_{ij} and $\varepsilon_{ij} = (\partial_i u_j + \partial_j u_i)/2$ are the components of the stress and strain symmetric tensors, and u_i is the local deformation along i. To obtain eqn (27b), we used the internal equilibrium $\partial_j \sigma_{ij} = 0$, and the Green–Ostrogradski theorem. In previous studies, 8,24 only the vertical stress and strain from the Boussinesq problem 2 are considered at the contact, thus

$$U_{\rm el} = \frac{1}{2} \int_{\Sigma_{\rm constant}} \mathrm{d}\Sigma \, \sigma_{zz} u_z, \tag{28}$$

where the integral is evaluated over the coordinates of the system before deformation. Eqn (28) should be identical to eqn (26), since \mathcal{G} , u_z and σ_{zz} , all come from the same analysis. However, in the Boussinesq problem, the correct total deformation $\delta(a)$ satisfies

$$\delta = \frac{a^2}{3R_0},\tag{29}$$

which means that $\delta \neq \Delta h$. Actually, using eqn (1)–(3) at small deformation, one obtains

$$\Delta h \approx \frac{a^2}{2R_0}. (30)$$

In previous studies, 8,24 δ was directly replaced by the spherical connection $\Delta h(a)$ from eqn (30) in the expressions of u_z and

 σ_{zz} , thus leading to a wrong JKR contact radius. When considering instead eqn (29) for the expressions of u_z and σ_{zz} given by Maugis, ¹² we get from eqn (28)

$$U_{\rm el} = \frac{3}{4} K \left(a \delta^2 - \frac{2}{3} \frac{a^3 \delta}{R_0} + \frac{1}{5} \frac{a^5}{R_0^2} \right),\tag{31}$$

which is equal to eqn (5), and thus to eqn (7) at small deformation. This expression gives back the correct IKR radius of eqn (21) when minimizing the elastico-adhesive energy. An equivalent way to understand this difference is to notice that there are two ways of making the analogy with the Boussinesq problem. On one hand, it has been considered^{8,24} that $\delta = \Delta h$ and a are dependent variables from the beginning, i.e. in eqn (31), through the spherical connection of eqn (30). Therefore, the exact JKR result of eqn (21) cannot be obtained but the scaling is correct. On the other hand, the present TEA model starts from two independent variables, δ and a, in the Boussinesq energy of eqn (31). The connection of eqn (29) is then obtained by minimizing eqn (31) with respect to δ at constant a, and introduced back in eqn (31) thus leading to eqn (5). Therefore, the TEA model starts with an elastic energy that depends only on a. This ad hoc approximation has a great advantage of containing the exact JKR contact radius of eqn (21), and thus allows for a quantitative comparison with experiments, even though we approximate the shape by a purely spherical cap. The main argument in favour of the new approach presented here is that a spherical cap gives a good estimate of the tensile energy of the external cap, and thus allows for the Young-Dupré limit to be reached, and at the same time the JKR elasticity gives the proper elastic contribution, and thus allows for the JKR limit to be reached (see Fig. 2).

2 Model at large deformation

To understand experiments or numerical simulations that reach large deformation, one cannot use the small deformation energy of eqn (16). Therefore, one needs a theory at large deformation. In this second part, we thus extend the previous analogy with fracture mechanics to large deformation by using the exact energy release rate obtained by Maugis for the dual Boussinesq problem.¹² Note that *large deformation* means that we do not restrict ourselves anymore to an approximate parabolic shape around the contact zone, but we use the exact spherical geometry. However, we deliberately remain in the domain of validity of Hookean linear elasticity.

Let us recall the exact energy release rate under zero external load from the Boussinesq problem:¹²

$$\mathscr{G} = \frac{3K}{8\pi a} \left[\frac{R_0}{2} - \frac{{R_0}^2 + a^2}{4a} \ln\left(\frac{R_0 + a}{R_0 - a}\right) \right]^2. \tag{32}$$

Then, using eqn (26), one obtains

$$U_{\rm el} = \frac{3}{4} K R_0^3 \int_0^{a/R_0} \mathrm{d}x \left[\frac{1}{2} - \frac{1+x^2}{4x} \ln \left(\frac{1+x}{1-x} \right) \right]^2.$$
 (33)

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Finally, according to eqn (4), the total energy is thus given by the sum of eqn (8), (11a) and (33):

$$U_{\text{TEA}} = -\pi W a^2 + 2\pi \gamma \left(a^2 + \frac{h^2}{2} \right) + \frac{3}{4} K R_0^3 \int_0^{a/R_0} dx \left[\frac{1}{2} - \frac{1+x^2}{4x} \ln \left(\frac{1+x}{1-x} \right) \right]^2, \quad (34a)$$

where h(a) results from the combination of eqn (1) and (2). Dividing eqn (34a) by $2\pi W R_0^2$, as in eqn (15d), allows us to get the dimensionless expression of the total energy:

$$\tilde{U}_{\text{TEA}} = -\frac{\tilde{a}^2}{2} + X \left(\tilde{a}^2 + \frac{\tilde{h}^2}{2} \right)
+ \frac{3Z}{2\pi} \int_0^{\tilde{a}} dx \left[\frac{1}{2} - \frac{1+x^2}{4x} \ln \left(\frac{1+x}{1-x} \right) \right]^2,$$
(35a)

where we have introduced the dimensionless quantities:

$$\tilde{h} = \frac{h}{R_0} \tag{36a}$$

$$\tilde{a} = \frac{a}{R_0},\tag{36b}$$

according to eqn (1)-(3).

First, in the limit of no elasticity, one sets Z = 0 in eqn (35a) and the equilibrium depends only on X. Minimizing eqn (35a) with respect to Y leads to the exact solution

$$Y_{\rm YD}^* = 1 - \left(\frac{X - \frac{1}{2}}{X + 1}\right)^{1/3}.$$
 (37)

According to eqn (15a), X is given by

$$X = \frac{1}{2 + S/\gamma},\tag{38}$$

where we introduced the spreading parameter (see eqn (9)):

$$S = W - 2\gamma \tag{39a}$$

$$S = \gamma_{SV} - \gamma_{PS} - \gamma. \tag{39b}$$

We can immediately check that our problem of balance between adhesion and surface tension is defined only if X > 1/2, that is for partial wetting: S < 0. Otherwise, when $X \to 1/2$ (or $S \to 0$), one has $Y^* \to Y^*(1/2) = 1$, that is total wetting. Let us now introduce the contact angle θ . Using spherical geometry (see Fig. 1), we have the relationship

$$\cos\theta = 1 - \frac{h}{R_1},\tag{40}$$

which can be rewritten using eqn (1) and (36a), as follows:

$$\cos \theta = \frac{4 - 2\tilde{h}^3}{4 + \tilde{h}^3}. (41)$$

Then, changing variables through eqn (3) and (15b) leads to

$$\cos \theta = \frac{1 - 4(1 - Y)^3}{1 + 2(1 - Y)^3}.$$
 (42)

One can incorporate the solution given in eqn (37) in eqn (42) and obtain the solution θ^* through

$$\cos \theta^* = \frac{1 - X}{X}.\tag{43}$$

Finally, according to eqn (38), we find

$$\cos \theta^* = 1 + \frac{S}{\gamma},\tag{44}$$

which is identical to eqn (19b) and thus to the Young–Dupré law. 16

Let us now study the general case. According to eqn (1)–(3), (35a), (36a) and (36b), the dimensionless energy $\tilde{U}_{TEA}(X, Y, Z)$ is now a function of one variable Y that describes the deformation,

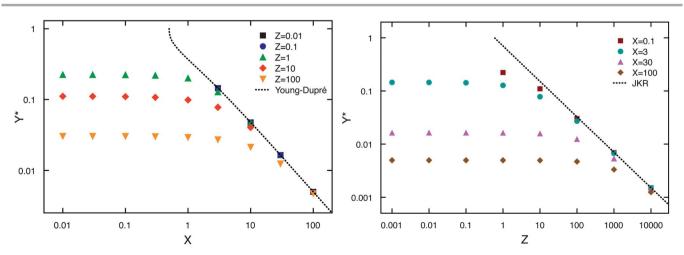


Fig. 3 Projections of the numerical solution $Y^*(X, Z)$ of the TEA model at large deformation, from eqn (45). For comparison, we plotted the Young–Dupré regime (Z = 0), according to eqn (37), and the small deformation JKR regime (X = 0) according to eqn (20) with restriction to the $Y^* < 1$ domain. Note the singular behaviour of the Young–Dupré model at the transition to total wetting (X = 0.5). The definitions of the dimensionless variables X, Y and Z are given in eqn (15a), (15b) and (15c).

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and two physical parameters: X that quantifies capillarity over adhesion, and Z that quantifies elasticity over adhesion. For the given parameters X and Z, equilibrium is reached for a minimum of \tilde{U}_{TEA} with respect to Y. Thus, the solution Y^* satisfies

$$\left. \frac{\partial \tilde{U}_{\text{TEA}}}{\partial Y} \right|_{Y=Y^*} = 0. \tag{45}$$

In contrast to the small deformation problem, where the solution could be expressed as a function of a unique variable, here the solution $Y^*(X, Z)$ is a 2D surface. This double dependence on X and Z at large deformation could be an explanation of the spreading of the numerical simulation data in previous work. We solved eqn (45) numerically for several couples of parameters X and Z. Projections are shown in Fig. 3. As expected, at small Z or large X one recovers the Young–Dupré regime, and at small X or large Z (and thus small deformation Y^*) one recovers the JKR regime. The results are also in good agreement with numerical simulations Y^* at a small adhesion parameter.

3 Conclusion

We reported on a complete model for Tenso-Elastic-Adhesive (TEA) spheres placed on a rigid substrate, for both small and large deformation cases. Interestingly, the small deformation case offers an exact analytical solution that connects the JKR and Young-Dupré asymptotic regimes through a single parameter dependence. We thus predicted a condition to observe this crossover experimentally: $\gamma^3 \approx WK^2R_0^2$. Moreover, using an analogy with fracture mechanics that was originally proposed by Maugis, we clarified the difference with previous models in the literature. The large deformation energy was then obtained through this analogy with fracture mechanics, and its minimization led to equilibrium with a double parametric dependence. This work opens the way to quantitative experiments and numerical simulations on soft particles with large deformation, where the typical elastic KR_0 , adhesive W and tensile γ surface energies are of the same order of magnitude. From an experimental point of view, one may imagine using electrowetting^{22,23} in order to scan the adhesive parameter independently, and thus probe this striking crossover between adhesion and wetting of soft objects. Non-linear elastic materials may be studied as well through a neo-Hookean approach. In the near future, this work should also be connected to the DMT theory.4,6 Finally, viscoelastic dynamical studies may enlarge the scope of the present static analysis to a wide range of experimental situations.

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